

Product Specification

01/07/2016

Product name	H-Bond + H-Bond Activator	
Type of material	Two-component adhesive based on methacrylates and ethanol	
Recommended medical device classification	Class IIa (93/42 EEC)	
Relevant Standards	none	
	Parameter	Typical Values
Typical composition	H-Bond: Modified acrylic acid, poly acrylicacid, methacrylates, catalysts, stabilizators inethanol H-Bond Activator: Solution of methacrylates, catalystsand stabilizers in ethanol	
Working properties	Recommended curing time a) auto cure, without any light, air excluded b) light cure Depth of cure	ca. 3 min 20 sec n.a.
Physical properties	Specific gravity (20 °C; 78 °F) H-Bond H-Bond Activator Adhesiveness to etched dentine and enamel (light cure mode, only OliBond) Adhesiveness to etched dentine and enamel (self cure mode, H-Bond + H-Bond Activator)	1,0 g/cm3 0,8 g/cm3 > 20 MPa > 10 MPa
Storage		< 25 °C (78 °F)
Shelf life		2 years